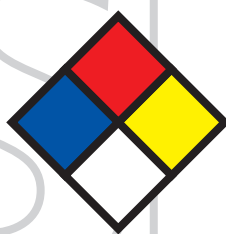


MMSDS



MATERIAL SAFETY DATA SHEET:

DEMCO® Norbond™ Liquid Plastic Adhesive



MATERIAL SAFETY DATA SHEET

Preparation Date: January 22, 2005

SECTION 1 - MATERIAL IDENTIFICATION

MANUFACTURED BY: U.S. Adhesives Company
1735 W. Carroll Ave.
Chicago, IL 60612

EMERGENCY NUMBER: 312-829-7438

PRODUCT CLASS: Modified Vinyl Acetate/ Homopolymer

MANUFACTURERS CODE: 1099-H

HMIS: Health 0

Flammability: 0

Reactivity: 0

SECTION II - HAZARDOUS INGREDIENT

INGREDIENT	CAS NO.	PERCENT	TVL
Residual Monomers	108-05-4	Less than 0.5	10 ppm TWA

SECTION III - PHYSICAL DATA

BOILING POINT: 100⁰C

VAPOR DENSITY: Less than Air

EVAPORATION RATE H₂O= 1: of Water

SPEC. GRAV. (H₂O=1): 1.1

MELTING POINT: N/A

SOLUBILITY IN WATER: Dispersablel

APPEARANCE AND ODOR: White Liquid/Somewhat sweet

LG-600

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: N/A

FLAMMABILITY CLASSIFICATION: N/A

AUTOIGNITION TEMPERATURE: N/A

UNUSUAL FIRE AND EXPLOSION HAZARDS: None Known

EXTINGUISHING MEDIA: Water, Carbon Dioxide, Dry Chemical Foam.

SPECIAL FIRE FIGHTING PROCEDURES:

When polymer burns, water (H₂O) carbon dioxide (CO₂), carbon monoxide (CO) and smoke are produced. Pyrolysis products may include such materials as acetic acid, acrolein and acetaldehyde and other unknown products. Masks to remove smoke and organic vapor from respirable air are recommended for use when fighting fires involving polymers. Do not re-use container for any purpose until commercially cleaned.

SECTION V - REACTIVITY DATA

STABILITY:

Stable at ambient temperatures. Coagulation may occur following freezing, thawing or boiling.

HAZARDOUS POLYMERIZATION: Will not occur

SECTION VI - SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

If material is released or spilled, dam up to limit spreading. Mop up or absorb on inert material and place in containers. If spill occurs in enclosed area, ventilate.

WASTE, DISPOSAL METHOD:

Dispose of in accordance with Local, State, and Federal Regulations.

SECTION VII - HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE:

Has not been established

EFFECTS OF OVEREXPOSURE AND FIRST AID PROCEDURES:

Eye Contact:

This material may be an irritating to eyes:

Flush eye with water for at least 15 minutes. Consult a Physician if the irritation persists.

Skin:

This material may cause skin irritation of rash upon prolonged or repeated contact:

Wash affected area with mild Soap and Water.

Inhalation:

Inhalation of vapors may cause irritation in the respiratory track:
Remove to fresh air.

Ingestion:

No specific information identified.

SECTION VIII - SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION: N/A in ventilated area.

PROTECTIVE GLOVES: Rubber gloves.

EYE PROTECTION: Splash-proof eye goggles.

OTHER PROTECTIVE WEAR: Wear protective clothing to prevent skin contact.

VENTILATION: General ventilation is recommended during normal use.

SECTION IX - SPECIAL PRECAUTIONS

PRECAUTION TO BE TAKEN IN HANDLING AND STORING:

Avoid breathing of vapors. Handle in well ventilated work space. Keep in cool, dry, ventilated storage and in closed containers. Avoid freezing temperatures during storage. Minimize contact with atmospheric air to prevent inoculation with microorganisms.

SECTION X - ADDITIONAL INFORMATION

EPA SARA TITLE III HAZARD CLASS: None

OSHA HCS HAZARD CLASS: (29CFR.910.1200) None

EPA SARA TITLE SECTION 313 (40CFR372) TOXIC CHEMICAL PRESENT IN QUANTITIES GREATER THAN THE “ DE MINIMIS” LEVEL ARE: None

DISCLAIMER OF LIABILITY

The information in this MSDS was obtained from sources we believe are reliable. However, the information is provided without any representation or warranty, expressed or implied, regarding its accuracy or correctness.

The conditions or methods handling, storage, use and disposal of this product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage, or expense arising out of or in any way connected with the handling, storage, use or disposal of the product.